

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Electronic Power Steering Motor Control Module Bolt	11.5 N·m	102 lb in
Ground Terminal Nut	9 N·m	80 lb in
Lower Intermediate Shaft Pinch Bolt	34 N·m	25 lb ft
Power Steering Assist Motor Bolt	18 N·m	13 lb in
Power Steering Fluid Cooler Hose	25 N·m	18 lb ft
Power Steering Fluid Reservoir Stud	9 N·m	80 lb in
Power Steering Gear Hoses Bracket Bolt	9 N·m	80 lb in
Power Steering Gear Inlet Hose	25 N·m	18 lb ft
Power Steering Pump Bolt	50 N·m	37 lb ft
Rack and Pinion Outer Tie Rod End Nut	25 N·m+90 degrees	18 lb ft+90 degrees
Remote Power Steering Fluid Reservoir Bolt	9 N·m	80 lb in
Steering Gear Bolt	110 N·m	81 lb ft
Steering Gear Cylinder Pipe Fitting	25 N·m	18 lb ft
Transaxle Mount Bolt	50 N·m	37 lb ft
Transaxle Mount Bolt	110 N·m	81 lb ft